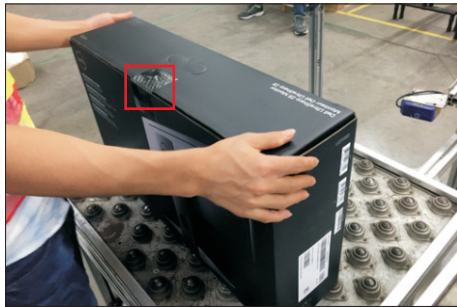


◀◀ [Go to contents page](#)

## 1. Disassembly Procedures:

**S1** Open the carton with a proper tool.



Take out all accessories including QSG, Delta-e paper, user's manual, DP cable, USB cable, power cable and other packing materials from the carton. (Note: It depends on whether users returning the accessories)

**S2**



**S3**

Take out the stand, base and Paper-Top from the carton, and then take out the monitor from the pizza carton.



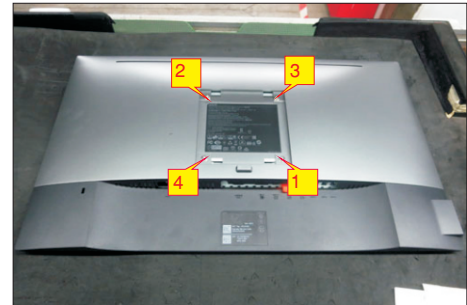
**S4**

Take out the monitor from EPE-bag and put the LCD monitor on a protective cushion.



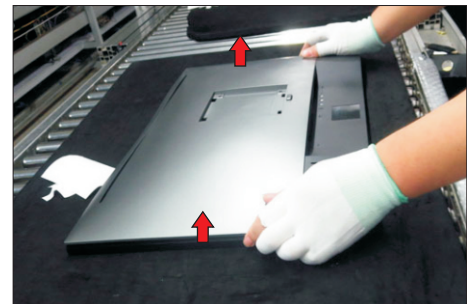
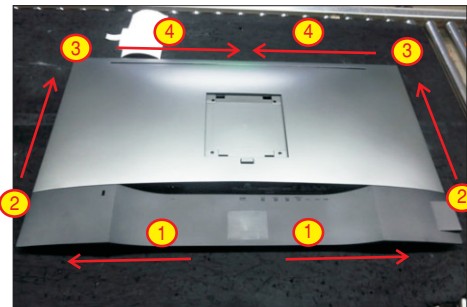
**S5**

Use a Philips-head screwdriver to remove four screws for unlocking mechanisms. (No.1~4 screw size=M4x8; Torque=10~11kgfxcM)



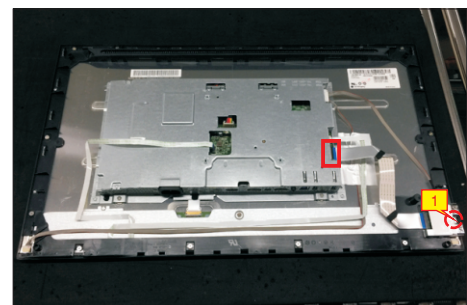
Wedge your fingers between the rear cover and the middle bezel on the corners of the top side of the monitor to release the rear cover, then use one hand to press the middle bezel, the other hand to pull up carefully the rear cover in order of arrow preference for unlocking mechanisms of rear cover.

**S6**



**S7**

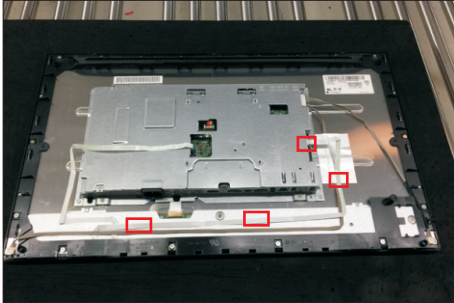
Remove the rear cover. Use a a Philips-head screwdriver to remove one screw for unlocking the USB unit, remove the USB unit from the hooks, and then disconnect the USB cable and function key cable away from the connectors of the circuit board. (No.1 screw size=M3x7.5, Torque=7~8kgfxcM)



◀◀ [Go to contents page](#)

S8

Disconnect the function key cable away from the connector of the board, and then tear off the adhesive tapes to release the function key cable.



Use a Philips-head screwdriver to remove two screws for unlocking the AC power outlet.

(No.1~2 screw size=M3x10, Torque=4~5kgfcm)

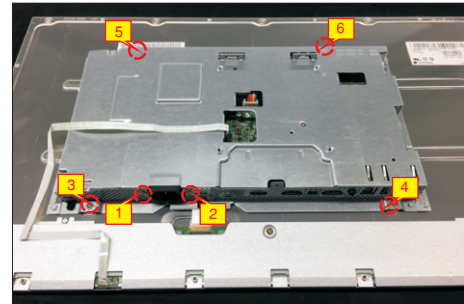
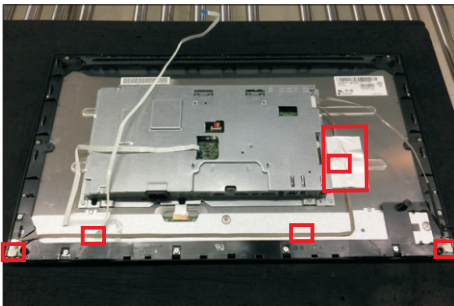
S11

Use a Philips-head screwdriver to remove four screws for unlocking the bracket chassis module with the panel module.

(No.3~6 Screw size= M3x0.5x4, Torque=3~4kgfcm)

S9

Tear off the aluminum foil, then disconnect the two lamp cables away from the connectors of the panel module, and then release the two cables by tearing off the adhesive tapes.



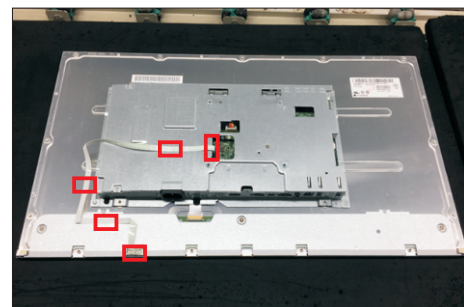
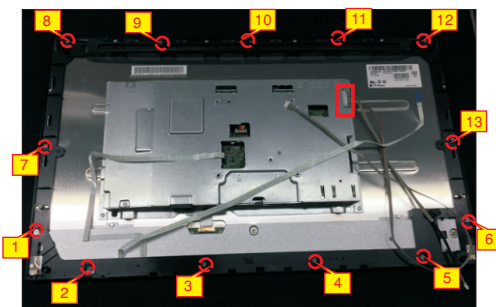
S10

Use a Philips-head screwdriver to release 13 screws for unlocking the middle bezel with the assembled unit. Disconnect the lamp cables away from the connector of the board, then remove the lamp cable and middle bezel with the function key board.

(No.1~13 screw size=M3x4, Torque=3~4kgfcm)

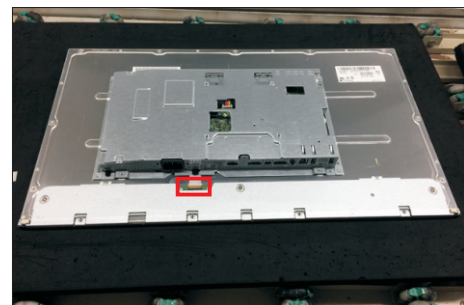
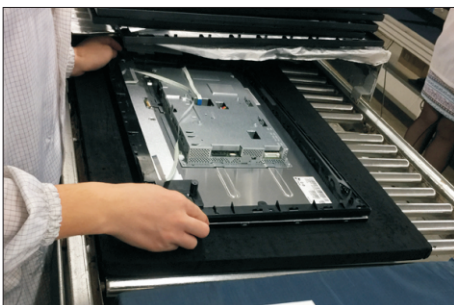
S12

Disconnect the sensor cable away from the connector of the panel module, then tear off the adhesive tapes and disconnect the sensor cable from the connector of the board.



S13

Use a proper tool to disconnect the LVDS cable away from the connectors of the panel module.



[Go to contents page](#)

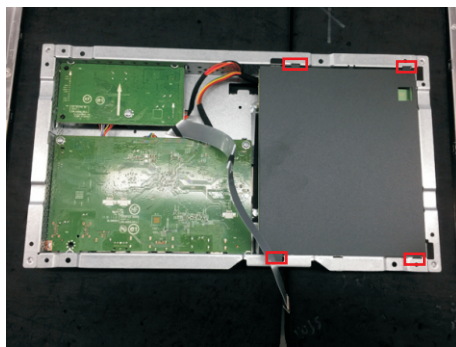
S14

Lift up the bracket chassis module and put the panel on a protector cushion.



S15

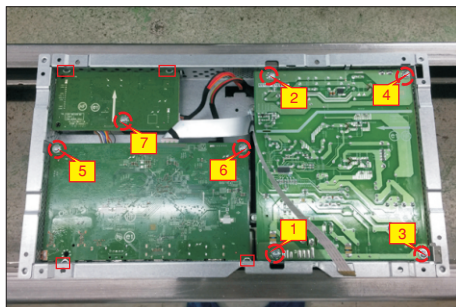
Turn over the bracket chassis module. Remove the Mylar from the hooks of the bracket.



Use a Philips-head screwdriver to remove seven screws for interface board, LED driver board and power board.

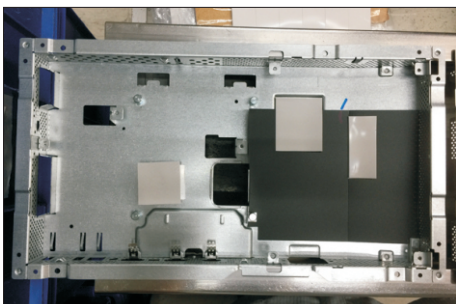
S16

(No.1 screw size=M4x8, Torque=6±0.5kgfxcm;  
No.2~7 screw size=M3x7.5, Torque=6±0.5kgfxcm)



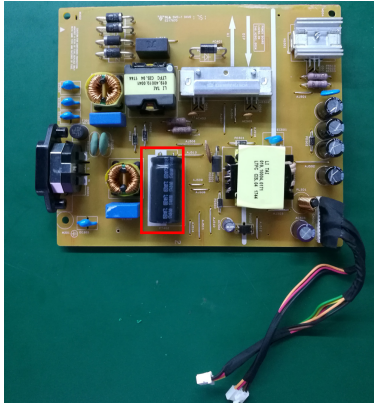
S17

Release all the cable from the hooks, and then remove the circuit boards from the bracket chassis module carefully, and then disconnect all of the cables.

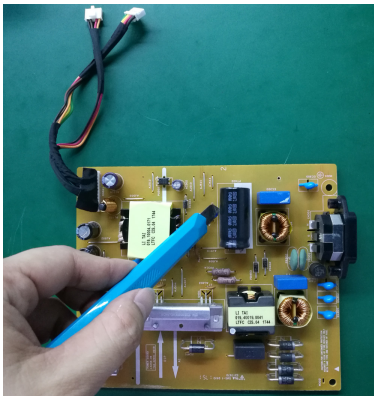


◀◀ [Go to contents page](#)

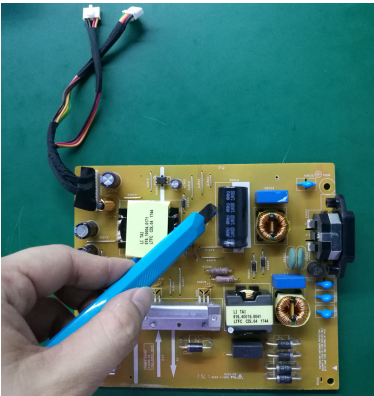
S1, Remove electrolyte capacitors (red mark) from printed circuit boards



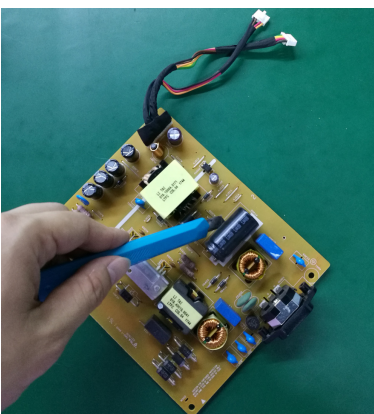
S1 -1 Cut the glue between bulk cap. and PCB with a knife



S1 -2 Ensure cutting path within the glue, don't touch bulk cap. or PCB

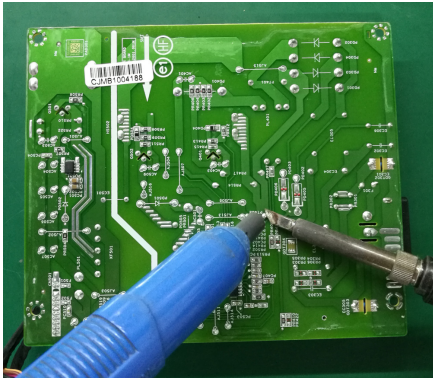


S1 -3 Cut into the bottom of bulk cap. and pull it up carefully

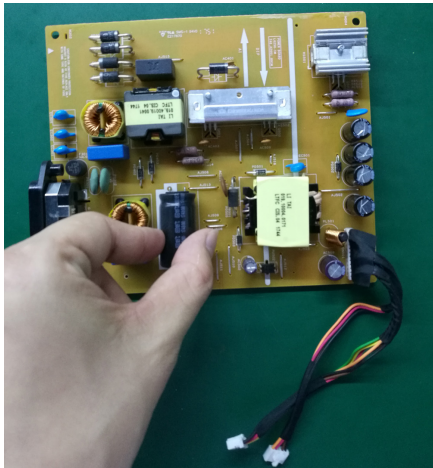


[Go to contents page](#)

S1 -4 Take out bulk cap. pin solder with soldering iron and absorber



S1 -5 Lift the bulk cap. up and away from the PCB



◀◀ [Go to contents page](#)

#### . Product material information

The following substances, preparations, or components should be disposed of or recovered separately from other WEEE in compliance with Article 4 of EU Council Directive 75/442/EEC.

Capacitors / condensers (containing PCB/PCT)	No used
Mercury containing components	No used
Batteries	No used
Printed circuit boards (with a surface greater than 10 square cm)	Product has printed circuit boards (with a surface greater than 10 square cm)
Component contain toner, ink and liquids	No used
Plastic containing BFR	No used
Component and waste contain asbestos	No used
CRT	No used
Component contain CFC, HCFC, HFC and HC	No used
Gas discharge lamps	No used
LCD display > 100 cm <sup>2</sup>	Product has an LCD greater than 100 cm <sup>2</sup>
External electric cable	Product has external cables
Component contain refractory ceramic fibers	No used
Component contain radio-active substances	No used
Electrolyte capacitors (height > 25mm, diameter > 25mm)	Product has electrolyte capacitors (height > 25mm, diameter > 25mm)

#### . Tools Required

List the type and size of the tools that would typically can be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

Tool Description:

- Screwdriver (Phillip head) #1
- Screwdriver (Phillip head) #2
- Penknife
- Soldering iron and absorber