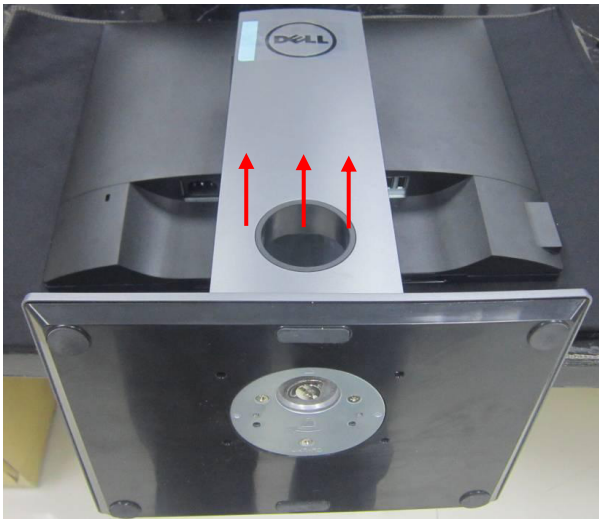
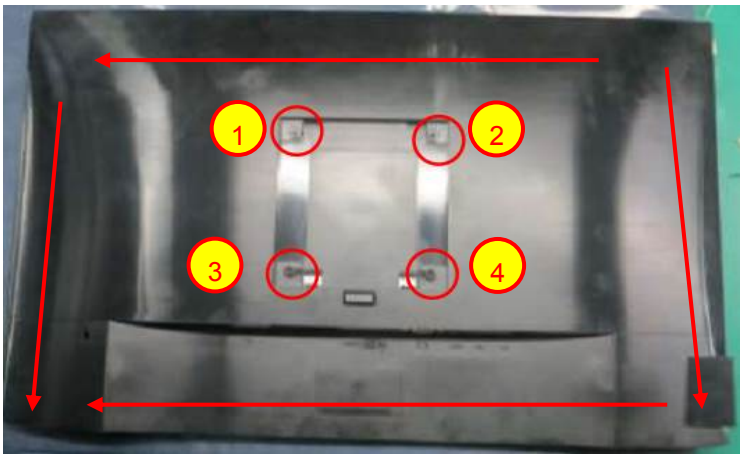
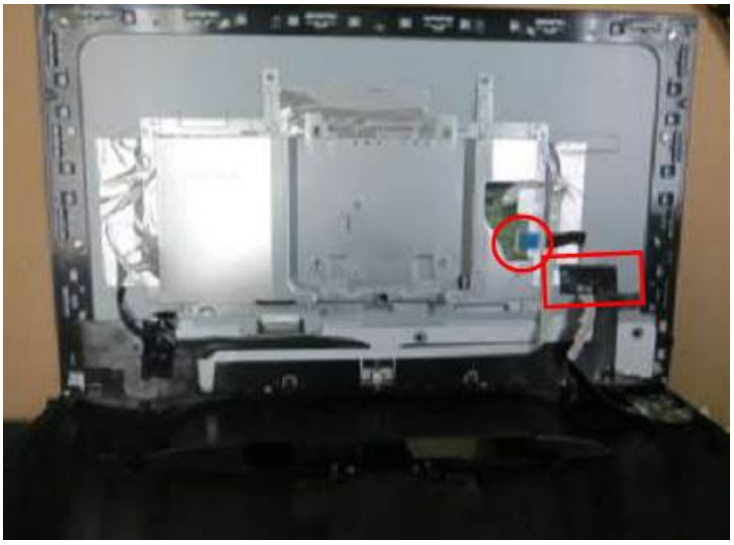
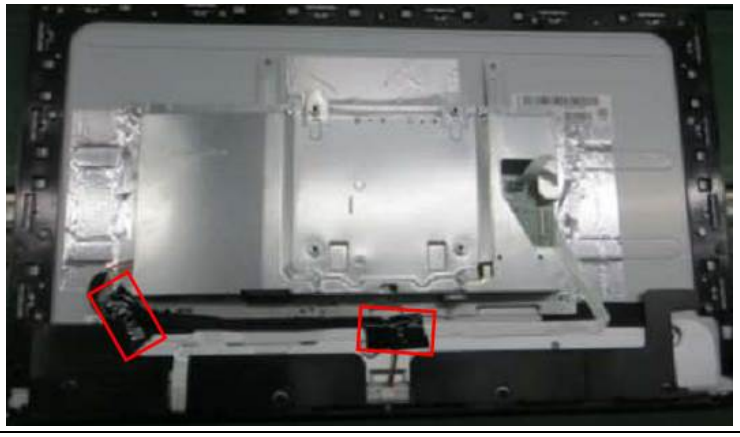
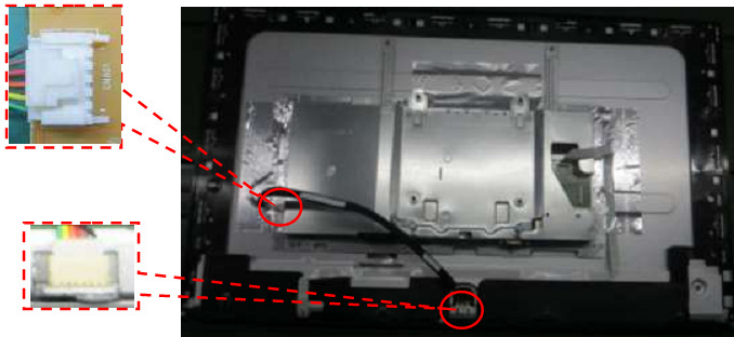
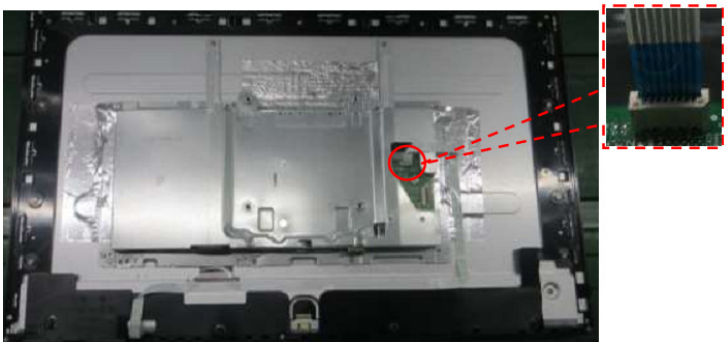
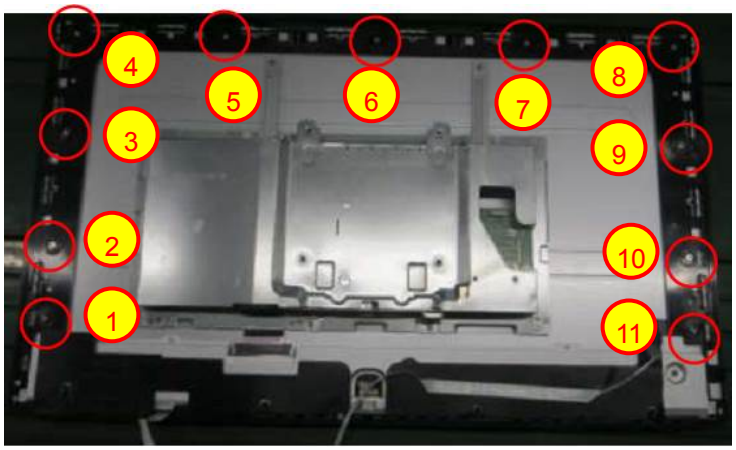
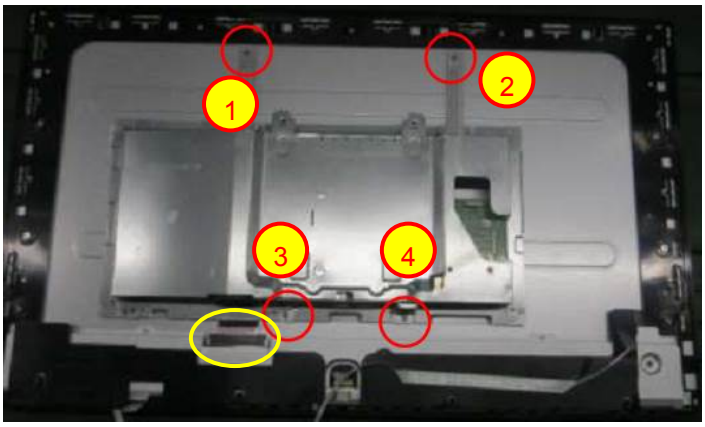
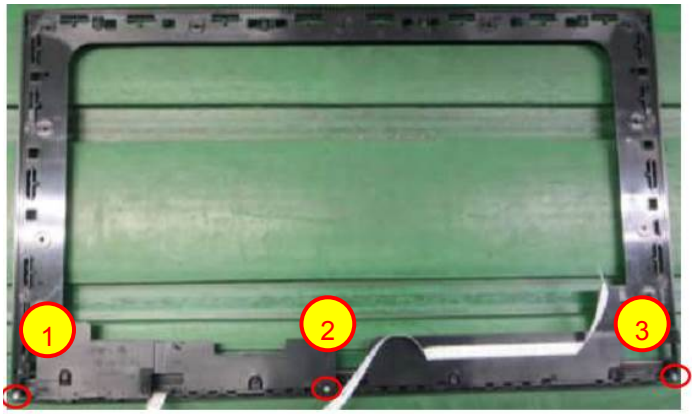
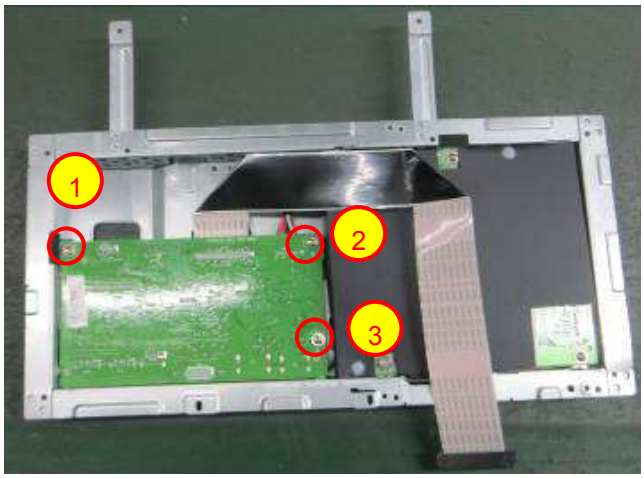
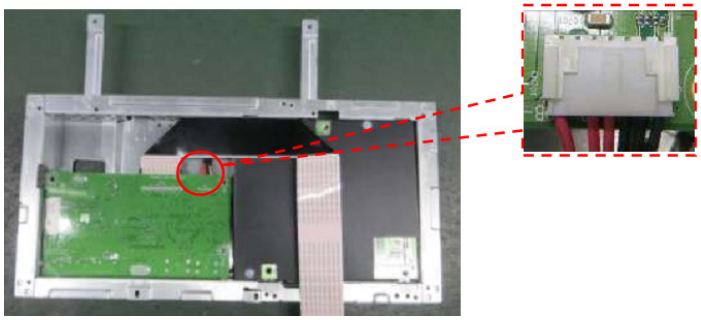
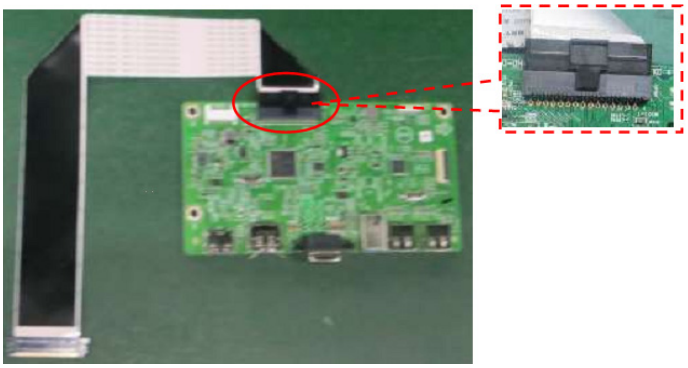
1. Disassembly Procedures:

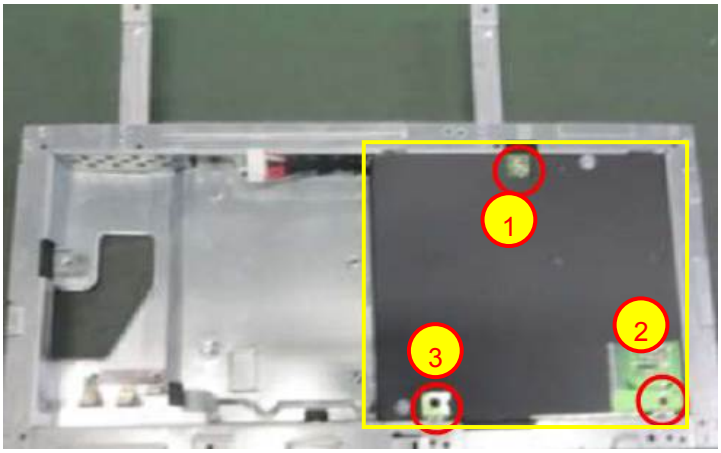
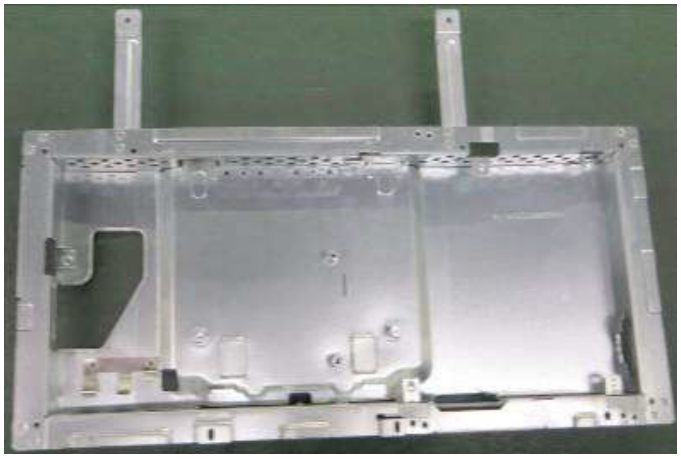
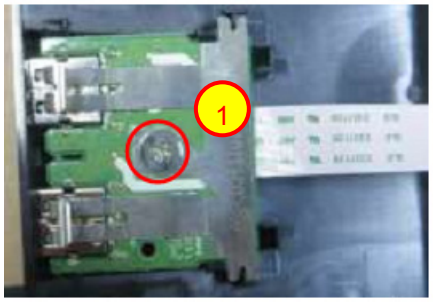
Step	Figure	Remark
S1.Before disassemble		Turn off power, Unplug external cablesfrom product
S2. Remove the stand	 	Press the button on the red then pull out the stand upward, stand will be remove.

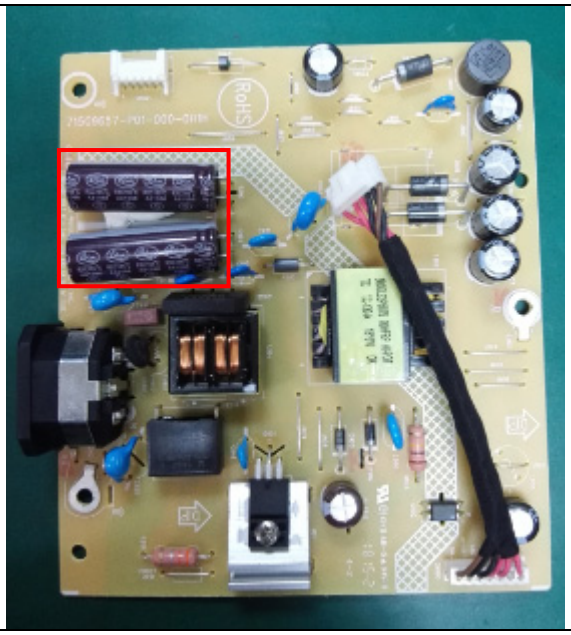
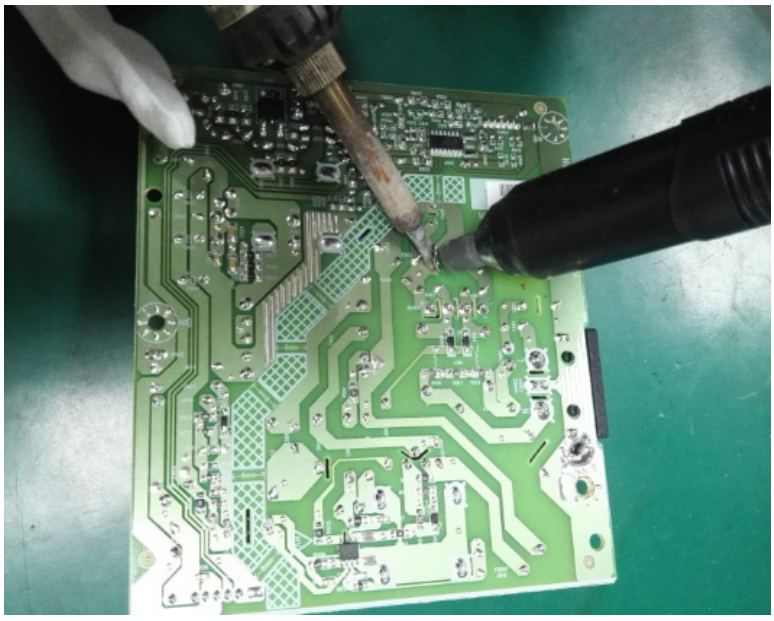
S3.Remove the REAR COVER.		Use a Philips-head screwdriver to remove 4 screws for unlocking mechanisms. (No.1~4 screw size=M4x10; Torque=12±2kgf.cm） Use Penknife to separate the bezel and rear cove follow the arrows in sequence, then you can take out rear cover.
S4.Remove the Cables and Tapes	 	Disconnect the pins and the tapes.

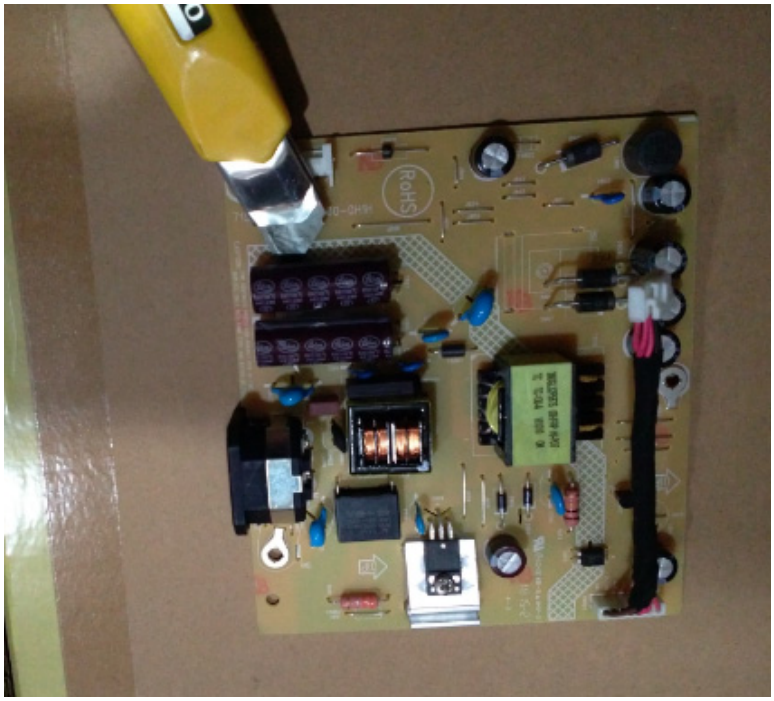
	 	
S5.Remove the Middle_Frame		Use a Philips-head screwdriver to remove 11 screws for unlocking middle frame. (No.1~11 screw size=M3x3; Torque=3±0.5kgf.cm）
S6.Remove the Main frame and the pin		1. Use a Philips-head screwdriver to remove 4 screws for unlocking main frame. (No.1~4 screw size=M3x3; Torque=3±0.5kgf.cm) 2. Disconnect the pin

S7.The Panel		
S8.The Middle frame、The Deco Bezel and the Key Board	   	Use a Philips-head screwdriver to remove 3 screws for unlocking the Deco bezel (No.1~3 screw size=M2x2.5; Torque=0.9±0.4kgf.cm)

S9.Remove the Main Board	 	Use a Philips-head screwdriver to remove 3 screws for unlocking Main board. (No.1~3 screw size=D3x6 Torque=6±1kgf.cm) Use a hex screwdriver to remove 2 screws for unlocking mainboard （No.1~2 Hex screw Torque= 4.5± 0.5kgf.cm)
S10.Disconnect the pins	 	Disconnect the pins

S11.Remove the Mylar and the Power Board		1.Take off the Mylar 2. Use a Philips-head screwdriver to remove 3 screws for unlocking the Power Board (No.1~2 screw size=D3x6 Torque=6±1kgf.cm No.3 screw size=M4x6 Torque=6±1kgf.cm)
S12.The Mainframe		
S13.Remove the USB board		Use a Philips-head screwdriver to remove 1 screw for unlocking the USB board (No.1 screw size=Q3x5 Torque=4±1kgf.cm)
S14.The Rear Cover		

<table>
<tr><td rowspan="2">S15.Remove capacitors</td><td>  </td><td>Remove electrolyte capacitors (red mark) from printed circuit boards</td></tr>
<tr><td>  </td><td>Take out bulk cap. pin solder with soldering iron and absorber</td></tr>
</table>

		Lift the bulk cap. up and away from the PCB

2. Product material information

The following substances, preparations, or components should be disposed of or recovered separately from other WEEE in compliance with Article 4 of EU Council Directive 75/442/EEC.

Capacitors / condensers (containing PCB/PCT)	No used
Mercury containing components	No used
Batteries	No used
Printed circuit boards (with a surface greater than 10 square cm)	Product has printed circuit boards (with a surface greater than 10 square cm)
Component contain toner, ink and liquids	No used
Plastic containing BFR	No used
Component and waste contain asbestos	No used
CRT	No used
Component contain CFC, HCFC, HFC and HC	No used
Gas discharge lamps	No used
LCD display > 100 cm2	Product has an LCD greater than 100 cm2
External electric cable	Product has external cables
Component contain refractory ceramic fibers	No used
Component contain radio-active substances	No used
Electrolyte capacitors (height > 25mm, diameter > 25mm)	Product has electrolyte capacitors (height > 25mm, diameter > 25mm)

3. Tools Required

List the type and size of the tools that would typically can be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

Tool Description:

- Phillip head Screwdriver
- Hex Screwdriver
- Penknife
- Soldering iron and absorber